

Work Order I 126624***126624***

November-18-14

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Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 11/18/14 3:09 Start Qty: 1.00

* 1 *

Revision Nbr

Required Date: 11/18/14 3:06 Reqd Qty: 1.00

* 1 *

Reference: ECN14-596

Cust Item ID:

Customer ID:

Description: UPDATE PAPERWORK TO KITS IN STOCK D350-636
DSI 9662 REV.B, D5145 REV.A, D5146 REV. A

Sales Order:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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NOV 21 2014

DAS
95
3-89

U 14612-17

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	14.08.21	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	14- 596
Product No.:	D350-636	Created By:	DB	Approved By:					
Product Name:	Skidtube Installation	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS/ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO/SL	
Sales Support Manager	Y	CP	

Reason for Change:
TO ADD FULL LENGTH WEARPLATE WITH GLACIER GRIPS KIT D350-636-113

Documents Affected:
DSI 9662 Rev B, D5145 Rev A, D5146 Rev A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	DB	Rev U	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	Y	MB		
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		14.11.10
12	Update Product Specification Files (Bluefiles)	Y	KJ		14.11.10
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.11.10
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		14.11.10
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#37	14.11.10
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D350-636-113 @ CHG001	14.11.10
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.11.10
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.11.10
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.11.10
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	Y	KJ		14.11.10
25					

Description / Action:

126624 paperwork update

4.11.18

Hel Tech - 14x

offshore - 14x

No Per Size 14x

ECN Verified & Complete: _____ Date: _____

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Criteria : Item ID: 'D350-636-011', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013UP', 'D350-636-014', 'D350-636-014UP', 'D350-636-015', 'D350-636-016', 'D350-636-017', 'D350-636-018', 'D350-636-043', 'D350-636-045', 'D350-636-047', 'D350-636-101', 'D350-636-101GB', 'D350-636-105A', 'D350-636-105B', 'D350-636-107A', 'D350-636-107ARevA', 'D350-636-107B', 'D350-636-107BRevA', 'D350-636-109', 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-011 Skidtube LH with Standard Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatible	Heli Tech	112831	11/03/14	1.0000	QC21	CHG007	Angle 89.1 Degre
	FG						
	Heli Tech	112832	11/03/14	1.0000	QC21	CHG007	ANGLE 89.1°
	FG						
	Heli Tech	112833	11/03/14	1.0000	QC21	CHG007	Angle 89.1 Degre
	FG						
	Heli Tech		11/03/14	1.0000	QC21	CHG007	Angle 89.0 Degre
	FG						
	Heli Tech	122237	11/03/14	1.0000	QC21	CHG007	ANGLE = 89.2°
	FG						
DAS 06 9-89	Heli Tech	122238	11/03/14	1.0000	QC21	CHG007	ANGLE = 89.1°
	FG						
	Main Warehouse	123987	11/14/14	1.0000	QC21	CHG007	
	FG072						
	Main Warehouse	124012	11/03/14	1.0000	QC21	CHG007	Angle 89.1 Degre
	FG072						
	Main Warehouse	124014	11/14/14	1.0000	QC21	CHG007	ANGLE = 89.6°
	FG072						
	Main Warehouse	124015	11/14/14	1.0000	QC21	CHG007	ANGLE = 89.6°
	FG072						
	Main Warehouse	124016	11/03/14	1.0000	QC21	CHG007	ANGLE = 89.3°
	FG072						
	OFFSHORE	123989	11/03/14	1.0000	QC21	CHG007	Angle 89.5 Degre
	FG						
Total:				12.0000			

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Criteria : Item ID: 'D350-636-011', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013UP', 'D350-636-014', 'D350-636-014UP', 'D350-636-015', 'D350-636-016', 'D350-636-017', 'D350-636-018', 'D350-636-043', 'D350-636-045', 'D350-636-047', 'D350-636-101', 'D350-636-101GB', 'D350-636-105A', 'D350-636-105B', 'D350-636-107A', 'D350-636-107ARevA', 'D350-636-107B', 'D350-636-107BRevA', 'D350-636-109', 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-012	Heli Tech	112839	10/31/14	1.0000	QC21	CHG007	Angle 89.9 Degre
Skidtube RH with Standard Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatible	FG						
	Heli Tech	112840	10/31/14	1.0000	QC21	CHG007	Angle 89.6 Degre
	FG						
	Heli Tech	112841	10/31/14	1.0000	QC21	CHG007	Angle 89.0 Degre
	FG						
	Heli Tech	122234	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.1°
	FG						
	Heli Tech	122235	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.0°
	FG						
NOV 21 2014 DAS 05 3:03	Heli Tech	122236	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.0°
	FG						
	Main Warehouse	123261 ✓	11/14/14	1.0000	QC21	CHG007	Angle 89.1 Degre
	FG072						
	Main Warehouse	123264 ✓	10/31/14	1.0000	QC21	CHG007	Angle 89.3 Degre
	FG072						
	Main Warehouse	123779 ✓	10/31/14	1.0000	QC21	CHG007	Angle 89.5 Degre
	FG072						
	Main Warehouse	123990 ✓	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.5°
	FG072						
	Main Warehouse	123992 ✓	11/14/14	1.0000	QC21	CHG007	ANGLE = 89.6°
	FG072						
	Main Warehouse	124017 ✓	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.2°
	FG072						
	Main Warehouse	124020 ✓	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.1°
	FG072						

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Criteria : Item ID: 'D350-636-011', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013UP', 'D350-636-014', 'D350-636-014UP', 'D350-636-015', 'D350-636-016', 'D350-636-017', 'D350-636-018', 'D350-636-043', 'D350-636-045', 'D350-636-047', 'D350-636-101', 'D350-636-101GB', 'D350-636-105A', 'D350-636-105B', 'D350-636-107A', 'D350-636-107ARevA', 'D350-636-107B', 'D350-636-107BRevA', 'D350-636-109', 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218' All

Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-012	Main Warehouse	124021 ✓	10/31/14	1.0000	QC21	CHG007	ANGLE = 89.8°
Skidtube RH with Standard Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatible	FG072						
	OFFSHORE FG	93027	10/31/14	1.0000	QC21	CHG006	
			Total:	15.0000			
D350-636-013	Main Warehouse	104827 ✓	7/11/14	1.0000	QC21	CHG006	ANGLE 0.51
Skidtube LH with Standard Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatible	FG072						
	Main Warehouse FG072	105846 ✓	7/11/14	1.0000	QC21	CHG007	ANGLE 30°
	Main Warehouse FG072	119518 ✓	7/11/14	1.0000	QC21	CHG007	ANGLE = 89.7°
	Main Warehouse FG072	119739 ✓	7/11/14	1.0000	QC21	CHG007	ANGLE = 89.4°
	Main Warehouse FG072	119936 ✓	7/11/14	1.0000	QC21	CHG007	Angle 89.4 Degre
	Main Warehouse FG072	95530 ✓	7/11/14	1.0000	QC21	CHG006	Angle of 1.00*
	OFFSHORE FG	100579	7/11/14	1.0000	QC21	CHG006	
	OFFSHORE FG	87013	7/11/14	1.0000	QC21	CHG006	
			Total:	8.0000			

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Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments	
D350-636-013UP Skidtube LH	Premier fg070	61281	11/26/13	1.0000	QC21	CHG005		
				Total:	1.0000			
D350-636-014 Skidtube RH with Standard Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatible	Main Warehouse FG072	101203	10/31/13	1.0000	QC21	CHG006	Angle of 1.00*	
		Main Warehouse FG072	101881	10/31/13	1.0000	QC21	CHG006	Angle of 0.40*
		Main Warehouse FG072	102619	10/31/13	1.0000	CHG	ANGLE 0.26°	
		Main Warehouse FG072	104828	10/31/13	1.0000	QC21	CHG006	ANGLE 1.44
		Main Warehouse FG072	105486	10/31/13	1.0000	QC21	CHG006	ANGLE 0.64°
		OFFSHORE FG	95529	10/31/13	1.0000	QC21	CHG006	
		OFFSHORE FG	96895	10/31/13	1.0000	QC21	CHG006	Angle of 1.06*
				Total:	7.0000			
D350-636-014UP Skidtube RH	Premier fg070	45292	11/26/13	1.0000	QC21	CHG005		
				Total:	1.0000			
D350-636-015 Skidtube LH with Run-on Landing Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatible	Heli Tech FG	107184	4/22/14	1.0000	QC21	CHG005	ANGLE = 89.7°	

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Criteria : Item ID: 'D350-636-011', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013UP', 'D350-636-014', 'D350-636-014UP', 'D350-636-015', 'D350-636-016', 'D350-636-017', 'D350-636-018', 'D350-636-043', 'D350-636-045', 'D350-636-047', 'D350-636-101', 'D350-636-101GB', 'D350-636-105A', 'D350-636-105B', 'D350-636-107A', 'D350-636-107ARevA', 'D350-636-107B', 'D350-636-107BRevA', 'D350-636-109', 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-015	Main Warehouse	107185	3/06/14	1.0000	QC21	CHG005	
Skidtube LH with Run-on Landing Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatible	FG071						
Total:				2.0000			
D350-636-016	Heli Tech	108135	4/22/14	1.0000	QC21	CHG005	ANGLE = 0.5°
Skidtube RH with Run-on Landing Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatible	FG						
	Main Warehouse	104703	4/01/14	1.0000	QC21	CHG004	ANGLE 0.56
	FG071						
Total:				2.0000			
D350-636-017	Main Warehouse	118158	7/11/14	1.0000	QC21	CHG005	Angle 89.9 Degres
Skidtube LH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatible	FG071						
	Main Warehouse	118159	7/11/14	1.0000	QC21	CHG005	Angle 89.7 Degres
	FG071						
	Main Warehouse	118160	11/14/14	1.0000	QC21	CHG005	ANGLE = 89.6°
	FG071						
	Main Warehouse	118859	7/11/14	1.0000	QC21	CH005	Angle 89.7 Degres
	FG071						
	Main Warehouse	119937	7/11/14	1.0000	QC21	CHG005	Angle 89.9 Degre
	FG071						
	Main Warehouse	87149	7/11/14	1.0000	QC21	CHG004	Angle of 1.49*
	FG071						
Total:				6.0000			

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Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-018	Main Warehouse	118347 ✓	8/13/14	1.0000	QC21	CHG005	Angle 89.7 Degres
Skidtube RH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatible	FG071		NOV 21 2014		DAS 86 9-89		
	Main Warehouse	118382 ✓	8/13/14	1.0000	QC21	CHG005	Angle 89.3 Degres
	FG071						
	Main Warehouse	118923 ✓	8/13/14	1.0000	QC21	CHG005	Angle 89.5 Degres
	FG071						
	Main Warehouse	119939 ✓	8/13/14	1.0000	QC21	CHG005	Angle 89.7 Degre
	FG071						
	Main Warehouse	119940 ✓	8/13/14	1.0000	QC21	CHG005	Angle 89.5 Degre
	FG071						
	Main Warehouse	90262 ✓	8/13/14	1.0000	QC21	CHG004	Angle of 1.02*
	FG071						
			Total:	6.0000			
D350-636-043	Main Warehouse	105783	11/14/14	1.0000	QC21	CHG001	
Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH	FG127						
	Main Warehouse	94285	11/14/14	1.0000	QC21	CHG001	
	FG127						
	OFFSHORE	87931	11/01/13	1.0000	QC21	CHG001	
	FG						
			Total:	3.0000			
D350-636-045	Main Warehouse	93951	5/23/14	1.0000	QC21	CHG001	
Standard Wearplates AS350 / AS355 (CHG004 or sub) Fits LH or RH	FG128						

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Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-045	Main Warehouse	93952	5/23/14	1.0000	QC21	CHG001	
Standard Wearplates AS350 / AS355 (CHG004 or sub) Fits LH or RH	FG128						
Total:				2.0000			
D350-636-047	Main Warehouse	125024	10/06/14	2.0000	QC21	CHG005	
Run-on Landing Wearplates Fits LH or RH	FG041						
	OFFSHORE	118471	11/06/14	2.0000	QC21	CHG005	
	FG						
Total:				4.0000			
D350-636-101	Main Warehouse	121272	11/11/14	10.0000	QC21	CHG001	
Toe Step	FG120						
Total:				10.0000			
D350-636-105A	Main Warehouse	91613	4/21/14	1.0000	QC21	CHG001	
Wedge, Apical Float Compatible	FG120						
	Main Warehouse	107352	7/04/14	3.0000	QC21	CHG001	
	FG120A						
	OFFSHORE	107352	5/21/14	1.0000	QC21	CHG001	
	FG						
	OFFSHORE	77147	4/21/14	1.0000	QC21	CHG001	
	FG						
	OFFSHORE	91613	4/21/14	0.5000	QC21	CHG001	
	FG						
Total:				6.5000			
D350-636-105B	Main Warehouse	51961	2/19/13	2.0000	QC21	CHG001	
Wedge, Standard	FG120						

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Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Total:				2.0000			
D350-636-107A	Main Warehouse	119781	7/08/14	1.0000	QC21	CHG002	
Cable Guard LH, FWD	FG017						
Total:				1.0000			
D350-636-107B	Premier	63173	11/13/14	8.0000			
Cable Guard LH, AFT	Mezz						
Total:				8.0000			
D350-636-109	Main Warehouse	114380	7/04/14	1.0000	QC21	CHG002	
Tow Ring	PK12						
	OFFSHORE	106525	5/26/14	1.0000	QC21	CHG002	
	FG						
	OFFSHORE	106526	5/26/14	1.0000	QC21	CHG002	
	FG						
Total:				3.0000			
D350-636-215	Main Warehouse	106952	3/06/14	1.0000	QC21		
Deluxe Skidtube LH with	FG072						
Run-on Landing Wearplates,							
DART (Apical)							
Cylindrical/Aerazur Float							
Compatibl							
	OFFSHORE	106528	3/06/14	1.0000	QC21	CHG005	Angle 2.73 degrees
	FG						
	OFFSHORE	106529	3/06/14	1.0000	QC21	CHG005	
	FG						
	OFFSHORE	106953	3/06/14	1.0000	QC21	CHG005	
	FG						
	OFFSHORE	106955	3/06/14	1.0000	QC21	CHG005	
	FG						

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Criteria : Item ID: 'D350-636-011', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013UP', 'D350-636-014', 'D350-636-014UP', 'D350-636-015', 'D350-636-016', 'D350-636-017', 'D350-636-018', 'D350-636-043', 'D350-636-045', 'D350-636-047', 'D350-636-101', 'D350-636-101GB', 'D350-636-105A', 'D350-636-105B', 'D350-636-107A', 'D350-636-107ARevA', 'D350-636-107B', 'D350-636-107BRevA', 'D350-636-109', 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Total:				5.0000			
D350-636-216	Main Warehouse	106957	7/21/14	1.0000	qc21	chg005	
Deluxe Skidtube RH with Run-on Landing Wearplates, DART (Apical) Cylindrical/Aerazur Float Compatibl	FG072						
	Main Warehouse	106958	4/03/14	1.0000	QC21	CHG005	
	FG072						
	Main Warehouse	106959	4/03/14	1.0000	QC21	CHG005	
	FG072						
	Main Warehouse	107459	4/03/14	1.0000			
	FG072						
	OFFSHORE	104980	4/03/14	1.0000	QC21	CHG005	
	FG						
	OFFSHORE	106532	4/03/14	1.0000	QC21	CHG005	Angle 2.56 degrees
	FG						
	OFFSHORE	106706	4/03/14	1.0000	QC21	CHG005	
	FG						
	OFFSHORE	106956	4/03/14	1.0000	QC21	CHG005	
	FG						
Total:				8.0000			
D350-636-217	Main Warehouse	110757	5/23/14	1.0000	QC21	CHG005	
Deluxe Skidtube LH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatibl	FG072						
Total:				1.0000			

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Criteria : Item ID: 'D350-636-011', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013UP', 'D350-636-014', 'D350-636-014UP', 'D350-636-015', 'D350-636-016', 'D350-636-017', 'D350-636-018', 'D350-636-043', 'D350-636-045', 'D350-636-047', 'D350-636-101', 'D350-636-101GB', 'D350-636-105A', 'D350-636-105B', 'D350-636-107A', 'D350-636-107ARevA', 'D350-636-107B', 'D350-636-107BRevA', 'D350-636-109', 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-218	Main Warehouse	106907	7/04/14	1.0000	QC21	CHG005	
Deluxe Skidtube RH with FG072							
Run-on Landing Wearplates,							
DART (Apical) Tri-Bag/Air							
Cruiser Float Compatibl							

Total: 1.0000